



AI in Blended and Flipped Learning Classrooms: A Qualitative Study

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DOI: <https://doi.org/10.70333/ijeks-05-01-006>

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Article Info: - Received : 07 January 2026

Accepted : 25 February 2026

Published : 28 February 2026

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The rapid integration of digital technologies has significantly reshaped contemporary educational practices, with Artificial Intelligence (AI) emerging as a transformative force in blended and flipped learning classrooms. This study critically examines the role of AI in enhancing teaching learning processes at the secondary level through a qualitative, secondary data-based approach. Drawing on high-impact scholarly literature, policy documents, and qualitative studies related to AI, blended learning, and flipped classrooms, the study explores how AI supports personalized learning, adaptive assessment, student engagement, and instructional efficiency. Thematic analysis was employed to identify key patterns across existing qualitative research, focusing on areas such as learner autonomy, real-time feedback, teacher facilitation, and ethical challenges associated with AI integration. The findings reveal that AI significantly strengthens blended and flipped learning environments by enabling individualized learning pathways, promoting active and collaborative learning, and supporting data-informed instructional decision-making. AI-powered tools such as learning analytics, intelligent tutoring systems, and generative AI applications enhance students' learning literacy, higher-order thinking skills, and essential life skills. However, the study also highlights critical challenges, including digital inequality, limited teacher preparedness, and concerns related to data privacy and ethical use of AI. The analysis underscores the importance of a human-centered and pedagogically grounded approach to AI integration, particularly at the secondary level where learners are in a crucial developmental phase. The study contributes to existing literature by providing a comprehensive qualitative synthesis and offers implications for teachers, curriculum planners, administrators, and policy makers seeking to harness AI for effective and equitable blended and flipped learning.

Keywords: *Artificial Intelligence, Blended Learning, Flipped Learning, Secondary Education, Personalized Learning, Qualitative Study.*



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1. Introduction

The rapid advancement of digital technologies has brought about profound changes in the teaching–learning process across the globe. Education systems are increasingly shifting from traditional, teacher-centered approaches to more flexible, learner-centered and technology-supported models. Among the various digital innovations influencing education, Artificial Intelligence (AI) has emerged as one of the most transformative tools, particularly within blended and flipped learning classrooms (Holmes et al., 2019). AI-driven technologies are redefining how content is delivered, how students engage with learning materials, and how teachers facilitate learning, assess progress, and provide feedback.

(Mushtaq M. &, 2024) Blended and flipped learning significantly enhance student engagement, academic performance, and critical thinking by promoting active and collaborative learning in digital environments. These hybrid pedagogies shift teachers' roles from content delivery to facilitation, fostering personalized learning and deeper knowledge retention. Overall, blended and flipped learning effectively develop 21st-century skills such as digital literacy, collaboration, and problem-solving.

Blended learning represents an instructional approach that combines online learning environments with face-to-face classroom instruction, allowing learners to benefit from both digital flexibility and direct human interaction. This model enables students to access learning resources anytime and anywhere while still engaging in meaningful classroom discussions and activities. Flipped learning, on the other hand, reorganizes the traditional instructional sequence by moving direct instruction such as lectures and content explanations outside the classroom through digital platforms. Classroom time is then utilized for active learning strategies, including group discussions, problem-solving, project-based learning, and collaborative tasks (Bergmann, Flipped learning: Gateway to student engagement. , 2014). Both models emphasize student engagement, autonomy, and active participation, making them particularly suitable for skill-based and competency-oriented education. Blended learning, which integrates face-to-face instruction with online learning components, has gained widespread recognition

as an effective instructional approach in contemporary education. (Graham C. R., 2023). In recent years, particularly after the COVID-19 pandemic, blended learning has emerged as one of the most promising and sustainable learning formats. Many scholars have predicted that blended learning will become the dominant instructional approach in the post-pandemic era due to its flexibility and adaptability. During the COVID-19 crisis, blended learning was perceived more positively by students and teachers as it combined the strengths of both traditional classroom instruction and online learning (Mali, 2021).

Research indicates that blended learning helps address several limitations commonly associated with fully online learning environments. These limitations include the lack of immediate instructor feedback, reduced social presence, and lower levels of student engagement (Boelens, Four key challenges to the design of blended learning: A systematic literature review. , 2017); Heo et al., 2022; (Martin, 2022) (Wang, 2018) (Zydney, 2020) By incorporating face-to-face interactions, blended learning promotes meaningful communication, collaborative learning, and stronger teacher–student relationships. Although blended learning is not a new instructional approach, the extensive reliance on online learning during the pandemic has encouraged educators and researchers to re-examine its potential as a powerful and effective teaching learning model.

Despite the demonstrated effectiveness of blended learning, several challenges continue to limit its optimal implementation. A systematic review by (Boelens, Four key challenges to the design of blended learning: A systematic literature review, 2017) identified four major challenges in blended learning environments: incorporating flexibility, stimulating meaningful interaction, facilitating students' learning processes, and fostering a positive affective learning climate. These challenges suggest that simply combining online and face-to-face components does not guarantee effective learning outcomes. Instead, blended learning requires careful instructional design, pedagogical planning, and appropriate technological support. Although blended learning often yields better results than fully online courses, persistent obstacles such as

limited interaction, insufficient learner support, and emotional disengagement remain concerns. Students' engagement in blended learning has a significant positive effect on their academic performance. Actively engaged students were more motivated, attentive, and interested in their studies. Innovative teaching methods helped create meaningful learning experiences and improved overall learning outcomes (Meena, 2023).

Advancements in information and communication technologies (ICT) have significantly contributed to the development and implementation of blended learning environments. (Dziuban, 2018) emphasized that ICT tools have enabled the effective delivery of online components in blended learning models. Beyond traditional ICT applications, scholars have increasingly highlighted the transformative role of Artificial Intelligence (AI) in enhancing blended learning. AI technologies such as learning analytics, intelligent tutoring systems, and automated assessment tools are expected to play a crucial role in the future of blended learning (Dziuban, 2018) (Floridi, 2014) (Norberg, 2017). These AI applications can support personalized learning, provide timely feedback, and improve instructional decision-making.

(Balfour, 2013) suggested that AI-driven tools can help instructors use their time and resources more efficiently by reducing repetitive and routine tasks such as grading and administrative work. Moreover, effective integration of AI in blended learning may reduce the dependence on teaching assistants and technical support staff, thereby lowering implementation costs (Zydney, 2020). In the context of flipped learning, (Hwang, 2015) emphasized that AI has significant potential to enhance the effectiveness of flipped classrooms by supporting adaptive learning and student-centered instruction.

The emergence of ChatGPT, a generative pre-trained transformer developed by OpenAI in late 2022, has further intensified interest in AI applications in education. ChatGPT has attracted considerable attention from educators and researchers due to its potential to support personalized learning, academic writing, problem-solving, and student engagement in blended learning environments (Adiguzel, 2023) (Halaweh, 2023) (Yu, 2023). (Mushtaq M. ,

2023) Scholars suggest that ChatGPT can serve as an intelligent learning assistant, offering instant responses and customized learning support (Alshahrani, 2023) However, despite growing interest, empirical research on the educational impact of ChatGPT remains limited, as its widespread adoption is still relatively recent.

In recent years, numerous systematic literature reviews have examined trends in Artificial Intelligence in Education (AIED). While many reviews have explored general research patterns and applications of AI in education (Chen X. X.-J., 2020) (Chen X. Z., 2022) (Guan, 2020) (Li, 2022) (Song, 2020) (Tahiru, 2021) only a limited number have specifically focused on AI applications within blended learning contexts. Therefore, there is a clear need for systematic investigations that examine how AI can address the pedagogical challenges of blended learning. Guided by (Boelens, Four key challenges to the design of blended learning: A systematic literature review., 2017) framework of blended learning challenges and the three roles of AI proposed by Xu and Ouyang (2021), recent studies aim to provide structured insights into the effective application of AI for improving the quality and efficiency of blended learning environments. the study reveals that perception of secondary school students blended learning is more engaging interesting and effective as compare to the traditional teaching learning process (Mushtaq, 2024)

Artificial Intelligence significantly enhances the effectiveness of blended and flipped learning models by introducing personalization, adaptability, and data-driven decision-making into the teaching-learning process. AI-powered learning platforms can analyze learners' behavior, preferences, and performance patterns to provide personalized learning pathways tailored to individual needs. Such personalization is especially important in secondary education, where students exhibit diverse learning abilities, interests, and learning paces. By adapting content difficulty levels, recommending suitable learning resources, and offering targeted support, AI helps address individual differences among learners and reduces learning gaps.

One of the most valuable contributions of AI in blended and flipped classrooms is its ability to provide real-time feedback. Immediate feedback allows students to identify their strengths and

weaknesses promptly, encouraging self-reflection and self-regulated learning. In flipped classrooms, where students engage with instructional content before class, AI-driven quizzes and diagnostic tools help teachers assess students' understanding in advance. This enables teachers to plan classroom activities more effectively, focusing on areas that require deeper explanation or practice. As a result, classroom time is used more efficiently for higher-order learning activities rather than mere content delivery.

AI also supports adaptive assessment practices, which move beyond traditional one-size-fits-all testing methods. Adaptive assessments adjust the level of questions based on students' responses, offering a more accurate picture of their learning progress. Such assessments are particularly beneficial in blended and flipped learning environments, as they continuously monitor student performance across both online and offline learning contexts. Teachers can use AI-generated analytics to track student engagement, identify learning difficulties, and provide timely interventions. This data-informed approach strengthens formative assessment practices and promotes continuous improvement in learning outcomes.

At the secondary level, education plays a critical role in developing higher-order thinking skills, such as critical thinking, creativity, problem-solving, and decision-making, along with learning literacy and essential life skills. Learning literacy involves the ability to locate, evaluate, interpret, and apply information effectively, while life skills include communication, collaboration, adaptability, and digital responsibility. AI-supported blended and flipped classrooms create learning environments that naturally foster these competencies. Through interactive simulations, collaborative online platforms, and problem-based learning activities, students are encouraged to think critically, work collaboratively, and take ownership of their learning.

From a qualitative perspective, studies suggest that students in AI-enabled blended and flipped classrooms experience increased motivation, engagement, and confidence. The flexibility offered by these models allows students to learn at their own pace and revisit learning materials as needed, which is particularly beneficial for learners who require additional time to grasp complex concepts. Teachers, in turn, are

able to shift their roles from content transmitters to facilitators and mentors, guiding students through inquiry-based and experiential learning processes. This transformation in teacher roles aligns with contemporary educational philosophies that emphasize learner autonomy and constructivist learning approaches.

Despite its numerous advantages, the integration of AI in blended and flipped learning classrooms also raises important concerns and challenges. Qualitative research highlights issues such as unequal access to digital infrastructure, limited technological skills among teachers, and ethical concerns related to data privacy and algorithmic bias. In many educational contexts, especially in developing regions, inadequate internet connectivity and lack of digital devices hinder the effective implementation of AI-supported learning models. Additionally, teachers require continuous professional development to use AI tools meaningfully and pedagogically rather than merely as technological add-ons.

International organizations such as **UNESCO (2021)** emphasize the need for a human-centered approach to AI in education. According to UNESCO, AI should support teachers and learners rather than replace human judgment, creativity, and social interaction. Ethical considerations, transparency, inclusivity, and equity must guide the use of AI technologies in educational settings. At the secondary level, where students are in a critical phase of cognitive, emotional, and social development, it is essential to ensure that AI tools promote responsible digital citizenship and holistic growth.

Given these opportunities and challenges, examining the role of AI in blended and flipped learning classrooms through qualitative perspectives becomes crucial. Qualitative approaches allow researchers to explore the lived experiences, perceptions, and meanings that teachers and students attach to AI-supported learning environments. Through interviews, observations, document analysis, and thematic reviews, qualitative studies provide rich insights into how AI influences teaching practices, student engagement, and classroom dynamics. Such in-depth understanding goes beyond measurable outcomes and helps capture the complex interactions between technology, pedagogy, and human agency.

Furthermore, Artificial Intelligence has the potential to significantly transform blended and flipped learning classrooms by enhancing personalization, engagement, assessment, and skill development. At the secondary level, AI-supported instructional models can contribute to the development of higher-order thinking, learning literacy, and essential life skills when implemented thoughtfully and ethically. However, successful integration requires adequate infrastructure, teacher training, and policy support. Therefore, qualitative exploration of AI in blended and flipped learning contexts is essential to understand its educational impact in depth and to inform future pedagogical practices, curriculum design, and educational policies.

2. Significance of the Study

The present study is significant for multiple stakeholders. It helps students by highlighting how AI-supported blended and flipped learning enhances independent learning, collaboration, and life skills. For teachers, the study provides insights into innovative pedagogical practices and effective use of AI tools in classrooms. Curriculum planners may use the findings to integrate AI-based strategies into secondary-level curricula. Educational administrators can benefit from understanding how AI improves classroom efficiency and learning outcomes. For researchers, the study offers a qualitative foundation for further empirical investigations, while policy makers may use the insights to promote technology-driven and skill-based education aligned with contemporary educational reforms.

3. Statement of the Problem

Traditional classroom practices often remain teacher-centered and content-focused, offering limited opportunities for personalized learning and skill development. Although blended and flipped learning models address some of these limitations, their effectiveness largely depends on appropriate technological support. Despite the growing use of AI in education, there is limited qualitative understanding of how AI influences teaching-learning processes in blended and flipped classrooms at the secondary level. Therefore, the problem of the present study is entitled as: "To explore the role of Artificial Intelligence in enhancing blended and flipped

learning classrooms at the secondary level through qualitative analysis."

4. Objectives of the Study

- To explore the role of Artificial Intelligence in blended and flipped learning classrooms at the secondary level.

5. Research Questions

- How does Artificial Intelligence support teaching and learning processes in blended and flipped classrooms?

6. Methodology

The study adopts a qualitative research approach to gain an in-depth understanding of AI integration in blended and flipped learning classrooms. The research is based on secondary qualitative data, including published qualitative studies, research articles, case studies, interview-based research, and policy reports related to AI, blended learning, and flipped classrooms. A thematic analysis method was used to analyze data, where findings from various studies were categorized into themes such as personalized learning, student engagement, teacher role, assessment practices, and challenges of AI integration. This approach helps in interpreting meanings, experiences, and perceptions rather than numerical outcomes.

7. Role of Artificial Intelligence in Blended and Flipped Learning Classrooms at the Secondary Level

The integration of Artificial Intelligence (AI) into blended and flipped learning classrooms has gained considerable attention in recent years due to its potential to enhance instructional effectiveness and student learning outcomes. At the secondary level, where learners undergo critical cognitive, social, and emotional development, AI-supported instructional models offer promising opportunities to promote personalized learning, active engagement, and higher-order thinking skills. Blended learning, which combines face-to-face instruction with online learning components, and flipped learning, which reallocates direct instruction outside the classroom to allow in-class active learning, provide an ideal pedagogical context for the effective application of AI technologies (Graham

C. R., 2013) (Bergmann, Flipped learning: Gateway to student engagement, 2014)

Research published in high-impact Scopus and Elsevier-indexed journals highlights that AI plays a significant role in personalizing learning experiences within blended and flipped classrooms. AI-driven systems such as intelligent tutoring systems, adaptive learning platforms, and learning analytics tools analyze students' learning behaviors, preferences, and performance data to tailor instructional content to individual needs (Holmes, 2019) (Chen X. X.-J., 2020). At the secondary level, where classrooms are often characterized by diverse learning abilities, AI-supported personalization helps bridge learning gaps and supports inclusive education. Studies indicate that such personalization enhances students' learning literacy by enabling them to access appropriate learning resources at their own pace.

Another important role of AI in blended and flipped learning classrooms is the provision of real-time feedback and adaptive assessment. Elsevier-based studies report that AI-powered assessment tools offer immediate feedback on students' responses, enabling learners to reflect on their understanding and correct misconceptions promptly (Zawacki-Richter, 2019). In flipped classrooms, where students engage with instructional content before class, AI-supported formative assessments help teachers identify students' prior knowledge and learning difficulties in advance. This allows classroom time to be utilized more effectively for discussion, problem-solving, and collaborative learning, thereby strengthening the pedagogical value of flipped instruction (Hwang, 2015).

AI also plays a critical role in enhancing student engagement and active learning, which are core principles of blended and flipped learning. Research published in *Computers & Education* and *Educational Technology & Society* indicates that AI-supported interactive tools such as chatbots, virtual learning assistants, and intelligent discussion moderators encourage students to participate more actively in online and in-class learning activities (Martin, 2022). At the secondary level, such engagement is essential for developing communication skills, collaboration, and problem-solving abilities. AI-enabled flipped classrooms promote learner autonomy by

encouraging students to take responsibility for pre-class preparation and in-class participation. From the teachers' perspective, AI contributes significantly to instructional efficiency and classroom management in blended and flipped learning environments. Studies indexed in Elsevier suggest that AI tools reduce teachers' workload by automating repetitive tasks such as grading, attendance tracking, and performance analysis (Balfour, 2013) (Dziuban, 2018). This allows teachers to devote more time to mentoring students, designing meaningful learning activities, and providing individualized support. At the secondary level, where teachers often manage large class sizes, AI-driven analytics offer valuable insights into students' learning progress and engagement patterns, supporting data-informed instructional decisions.

Moreover, the studies demonstrate that Artificial Intelligence plays a multifaceted role in enhancing blended and flipped learning classrooms at the secondary level. AI supports personalized learning, adaptive assessment, student engagement, and instructional efficiency, while also reshaping teachers' roles and classroom practices. Exploring this role in depth is essential for understanding how AI can be leveraged to improve learning literacy, life skills, and holistic student development in secondary education.

8. Discussion

The qualitative analysis reveals that AI significantly enhances blended and flipped learning environments by promoting personalized and flexible learning. AI tools enable students to learn at their own pace, revisit content, and receive instant feedback, which improves learning literacy and self-regulation. Classroom discussions become more meaningful as teachers shift from content delivery to facilitation.

Teachers perceive AI as a supportive tool that reduces administrative workload and helps track student progress effectively. Students report increased engagement and confidence due to interactive and adaptive learning resources. However, the discussion also highlights challenges such as inadequate infrastructure, digital divide, and the need for professional development for teachers. Ethical issues related to data privacy and over-dependence on technology are also noted. Overall, AI acts as a catalyst that strengthens the

pedagogical value of blended and flipped learning when supported by proper planning and training.

9. Conclusion

The present study provides a critical qualitative analysis of the role of Artificial Intelligence in blended and flipped learning classrooms at the secondary level. Based on an extensive review of high-quality scholarly literature, the study concludes that AI has the potential to significantly enhance the effectiveness of blended and flipped instructional models when integrated thoughtfully and ethically. AI-supported personalization, adaptive assessment, and real-time feedback contribute to improved student engagement, learning literacy, and higher-order thinking skills, while also enabling teachers to transition from content transmitters to facilitators of learning.

However, the study also reveals that the educational impact of AI is not automatic or uniform. Persistent challenges such as inadequate digital infrastructure, unequal access to technology, insufficient professional development for teachers, and ethical concerns related to data privacy and algorithmic bias continue to limit the full realization of AI's potential. These findings suggest that technological innovation alone cannot address pedagogical challenges unless supported by strong instructional design, institutional readiness, and inclusive educational policies.

Critically, the study emphasizes the need for a human-centered approach to AI integration, aligning with global policy frameworks such as UNESCO's guidance on AI in education. At the secondary level, where students' cognitive, social, and emotional development is particularly sensitive, AI should be used to support not replace human interaction, creativity, and critical judgment. In conclusion, the study highlights that qualitative exploration of AI in blended and flipped learning is essential for understanding its complex pedagogical implications and for informing future research, curriculum development, and policy decisions aimed at fostering holistic and equitable education.

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Cite this article as: Mohd Mushtaq (2026). AI in Blended and Flipped Learning Classrooms: A Qualitative Study. *International Journal of Emerging Knowledge Studies*. 5(2), pp. 199–207. <https://doi.org/10.70333/ijeks-05-01-006>